EVERCOAT®

TECHNICAL DATA SHEET

PRODUCT: **POLYESTER GLAZING PUTTY**

PART NUMBER:

100400	**20 oz. can**	**12 units/case**
100407	**½ Gallon can**	**4 units/case**

DESCRIPTION:

Polyester Glazing Putty is ultra-smooth paste putty that easily fills pinholes, low spots and other minor imperfections. It also can be used to fill minor body damage up to 1/8" deep. Polyester Formulated for maximum adhesion to galvanized steel, bare steel, aluminum, SMC, E-coat and cured OEM finishes. Blue cream hardener included. Can also be used to fill minor body damage up to 1/8" (3 mm) in depth.

APPROVED SUBSTRATES:

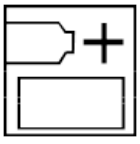
- Sanded Body Filler
- SMC
- Fiberglass
- E-Coat
- Steel
- Aluminum
- Galvanized Steel
- Sanded OEM Paint

NOTE: For flexible plastics, use POLY-FLEX™ Flexible Glazing Putty.

PREPARATION:

- Clean and degrease the entire panel to be repaired with soap and water, followed by a mild cleaning solvent.
  Thoroughly dry the surface before repairing.
- Use 80-180 grit to remove or scuff the paint and featheredge.

MIXING:



- Place the desired amount of material on a clean, non-fibrous surface. Knead the cream hardener before use.
- Measure hardener 2% by weight (add a ribbon of cream hardener from edge to edge across the center of a 4" (10 cm) diameter puddle.
  Puddles larger than 4" in diameter will require additional hardener.
- Mix thoroughly until uniform color is achieved.
- Approximate setting time is 2.5 - 5 minutes @ 72°F (22°C)

APPLICATION:

- Spread a thin layer of mixed material over surface using firm pressure.
- Apply additional layers to build material slightly higher than the surface to allow for sanding to desired contour

NOTE: Do not apply over new or uncured coatings. Avoid thick heavy applications.

FINISH:

- Sand to contour with 180 grit sandpaper.
- Final sand with 180 grit followed by 220-320 grit if desired.

TOPCOAT:

- Apply 2K polyester, 2K urethane, 2K epoxy, or 1K primer to manufacturer's recommendations

TECHNICAL SPECIFICATIONS:

▪ Appearance	White Paste
▪ VOC	Refer to Section 9 of the Safety Data Sheet
▪ Relative Density	Refer to Section 9 of the Safety Data Sheet
▪ Sand Time	12-20 min.
▪ Max Recommended Thickness (sanded)	1/8 inch (3mm)

NOTE: **Properties are typical values and should not be considered as sales specifications. Physical testing performed @ ~72°F (22°C) / 75% RH unless otherwise noted.**

SAFETY & HANDLING: Read all directions and warnings prior to using Evercoat® products. Safety Data Sheets can be found online at evercoat.com.

NOTES: Never return mixed filler to container

Keep can closed and store in a cool dry place

USE WITH CREAM HARDENER ONLY!