MATERIAL SAFETY DATA SHEET

For 1Shot/Chromatic[®] Liquid Coatings and Associated Liquid Materials

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Revision Date: 10/02/2007 **Version:** 3.1 **Supersedes:** All Previous

I. CHEMICAL PRODUCT IDENTIFICATION

Product Name: "1 SHOT®" Reducers (6000, 6001, 6002)

II. COMPOSITION/INFORMATION ON INGREDIENTS - (EXPOSURE LIMITS - SEE SECTION VIII)

| INGREDIENT NAME | CAS# | % |
|--------------------------------|------------|-----|
| 1,2,4-Trimethylbenzene | 95-63-6 | < 5 |
| 1,3,5-Trimethylbenzene | 108-67-8 | < 1 |
| Light Aromatic Solvent Naphtha | 64742-95-6 | <10 |

THE ITEMS LISTED BELOW ARE NOT CONTAINED IN ALL REDUCERS. SEE THE TABLE ON PAGE 2 TO DETERMINE WHICH REDUCERS CONTAIN THESE INGREDIENTS AND % WT.

Ethylbenzene 100-41-4 Light aliphatic solvent naphtha 64742-89-8 Linseed oil 8001-26-1 Solvent Naphtha (petroleum), medium 64742-88-7 Stoddard solvent 8052-41-3 -

III. HAZARDS IDENTIFICATION

| | HMIS |
|--------------|------|
| HEALTH | 2 * |
| FLAMMABILITY | 3 |
| REACTIVITY | 0 |

0 = Least 1 = Slight 2 = Moderate 3 = High 4 = Extreme * = Chronic Health Effects

Routes of Entry: Inhalation, Ingestion, Skin contact, Eye contact, Absorption

Medical Conditions Aggravated: Eye disease, Skin disease including eczema and sensitization, Kidney disease, Liver disease,

Lung disease

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ADDITIONAL INGREDIENTS OF REDUCERS -- Weight %

| | | | WEIGHT PERCENT | | | | | |
|----------|-------------------|--------------------|-------------------|--|----------------|---|---------------------|---------------------------|
| PRODUCT# | DENSITY LBS/GL | V.O.C. ‡ LBS/GL | ETHYL- BENZENE | LIGHT ALIPHATIC SOLVENT NAPHTHA | LINSEED OIL | SOLVENT NAPHTHA (PETROLEUM) MED. ALIPHATIC | STODDARD SOLVENT | FLASH POINT °C (°F) |
| 6000 | 7.0 | 5.4 | | | <15 | | <75 | 41(106) |
| 6001 | 6.3 | 6.3 | < 1 | <100 | | | | 10(50) |
| 6002 | 6.7 | 6.7 | < 1 | | | <100 | | 38(100) |

| Carcinogenicity: | IARC | Yes | No | No | No | No |
|------------------|------|-----|----|----|----|----|
| | NTP | No | No | No | No | No |
| | OSHA | No | No | No | No | No |

[‡] The VOC content is determined by using a percent solids basis, less water and exempt solvents, for adhesives, coatings and inks and the calculations of EPA Reference Method 24 or equivalent ASTM method approved by the executive office.

Immediate (Acute) Health Effects:

Inhalation: Can cause moderate respiratory irritation, dizziness, weakness, fatigue, nausea and headache. Can

cause severe central nervous system depression (including unconsciousness).

Skin Contact: Can cause moderate skin irritation, defatting, and dermatitis. Not likely to cause permanent

damage.

Eye Contact: Can cause moderate irritation, tearing and reddening, but not likely to permanently injure eye

tissue.

Skin Absorption: May cause irritation and minor systemic damage.

Ingestion: Harmful if swallowed. May cause systemic poisoning. Can cause abdominal discomfort, nausea,

vomiting and diarrhea. Aspiration of material into the lungs can cause chemical pneumonitis.

Target Organ Acute Toxicity: Eyes, Skin, Respiratory System, Kidneys, Nervous System, Blood, Liver, Thyroid, Pituitary,

Testes

Long-Term (Chronic) Health Effects:

Inhalation: Upon prolonged and/or repeated exposure, can cause moderate respiratory irritation, dizziness, weakness,

fatigue, nausea and headache.

Skin Contact: Upon prolonged or repeated contact, can cause moderate skin irritation, defatting, and dermatitis. Not

likely to cause permanent damage.

Eye Contact: Upon prolonged or repeated contact, can cause moderate irritation, tearing and reddening, but not likely

to permanently injure eye tissue.

Skin Absorption: Upon prolonged or repeated exposure, harmful if absorbed through the skin. May cause severe irritation

and systemic damage.

Carcinogenicity: See Table on page 2.

Target Organ Chronic Toxicity: Respiratory System, Nervous System, Eyes, Skin, Kidneys, Blood, Liver, Pituitary, Testes.

NOTICE - Reports have associated repeated and prolonged occupational overexposure to solvents with brain and nervous system damage. Intentional misuse by deliberately concentrating

and inhaling the contents may be harmful or fatal.

Lifetime inhalation exposure of rats and mice to high concentrations of ethylbenzene (750 ppm) resulted in increases in certain types of cancer, including kidney, lung and liver tumors. Testicular adenomas were increased as were thyroid effects in rats at 750 ppm. Pituitary effects were observed in female mice at 250 ppm. These effects were absent when exposure was below 75 ppm ethylbenzene. The study does not address the relevance of these results to humans.

IV. FIRST AID

Inhalation: Remove to fresh air. If breathing is difficult, have a trained individual administer oxygen. Seek medical attention if symptoms persist.

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Eyes:

Immediately flush eyes with plenty of luke warm water for at least 20 minutes retracting eyelids often. Tilt the head to prevent chemical from transferring to the uncontaminated eye. Get immediate medical attention and monitor the eye daily as advised by your physician.

Skin Contact:

Wash with soap and water. Remove contaminated clothing and launder. Get medical attention if irritation develops or persists.

Ingestion:

Seek medical advice immediately. Provide ingredients information from Section II of this MSDS to the medical care provider. Contact your local Poison Control Center (listed in the telephone book), or dial the local "Emergency" (911) number for additional information. Do not induce vomiting unless instructed to do so by a physician or other competent medical personnel. Never give anything by mouth to an unconscious person.

V. FIRE FIGHTING MEASURES

Flammability Summary: 6000 & 6002 are Combustible; 6001 is Highly Flammable

Flash Point: See Table on page 2. **Autoignition Temperature:** 226 °C; 439 °F

Lower Flammable/Explosive Limit, % in air: 1.0 Upper Flammable/Explosive Limit, % in air: 6.8

Fire Hazards:

Can release vapors that form explosive mixtures at temperatures at or above the flash point. Empty containers that retain product residue (liquid, solid/sludge, or vapor) can be dangerous. Do not pressurize, cut, weld, braze, solder, drill, grind or crush used containers. Do not expose containers or product to heat, flame, sparks, static electricity, or other sources of ignition. Any of these actions can potentially cause an explosion that may lead to injury or death. Can form explosive mixtures at temperatures at or above the flash point. Avoid spontaneous combustion of contaminated rags and other easily ignitable accumulations (example: spray booth residue) by immediate immersion in water. Vapors may be ignited by heat, sparks, flames or other sources of ignition at or above the low flash point giving rise to a fire (Class B). Vapors are heavier than air and may travel to a source of ignition and flash back. This product, when dried or cured, may support combustion when subjected to sources of ignition or heat in sufficient amount.

Product #6000 contains Linseed Oil: Rags, steel wool or waste soaked with linseed oil may spontaneously catch fire if improperly discarded. Immediately after use, place rags, steel wool or waste in a sealed water-filled container.

Extinguishing Media:

Use alcohol resistant foam, carbon dioxide, or dry chemical extinguishing agents. Water may be ineffective but water spray can be used to extinguish a fire if swept across the base of the flames. Water can absorb heat and keep exposed material from being damaged by fire.

Fire Fighting Instructions:

Do not enter fire area without proper protection including self-contained breathing apparatus and full protective equipment. Fight fire from a safe distance and a protected location due to the potential of hazardous vapors and decomposition products. Flammable component(s) of this material may be lighter than water and burn while floating on the surface. Use water spray/fog for cooling.

Hazardous Combustion Products:

Carbon dioxide, Carbon monoxide, Toxic fumes

VI. ACCIDENTAL RELEASE MEASURES

Health Consideration for Spill Response:

Exposure to the spilled material may be irritating or harmful. Follow personal protective equipment recommendations found in Section VIII of this MSDS. Additional precautions may be necessary based on special circumstances created by the spill including: the material spilled, the quantity of the spill, and the area in which the spill occurred. Also consider the expertise of employees in the area responding to the spill. Evaporation of volatile substances can lead to the displacement of air creating an environment that can cause asphyxiation.

Spill Mitigation Procedures:

General Methods:

Prevent the spread of any spill to minimize harm to health and the environment if safe to do so. Wear proper personal protective equipment following the recommendations of Section VIII. Dike with suitable absorbent material like granulated clay. Gather and store in a sealed container pending a waste disposal evaluation. Shut off ignition sources; including electrical equipment and flames. Do not allow smoking in the area.

Air Release:

Ventilate the area by opening door and/or turning on fans and blowers.

Water Release:

Avoid runoff into storm sewers and ditches that lead to waterways. If runoff occurs, notify proper authorities as required, that a spill has occurred

authorities as required, that a spill has occurred.

Land Spills:

Avoid runoff into storm sewers and ditches that lead to waterways.

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VII. HANDLING AND STORAGE

Handling:

Harmful or irritating; avoid overexposure to the material. Use only in a well ventilated area. Use spark-proof tools and explosion-proof equipment.

Storage:

Store in a cool dry ventilated location. Isolate from incompatible materials and conditions. Keep container(s) closed when not in use.

VIII. ENGINEERING CONTROLS, PERSONAL PROTECTIVE EQUIPMENT AND EXPOSURE LIMITS

Engineering Controls:

Local exhaust ventilation or other engineering controls are normally required when handling or using this product to avoid overexposure. See table at the end of this Section VIII below for exposure limits. Engineering controls must be designed to meet any relevant OSHA chemical specific standards in 29 CFR 1910. Explosion proof exhaust ventilation should be used. Use process enclosures, local exhaust ventilation, or other engineering controls to control airborne levels below recommended exposure limits. Facilities storing or using this material should be equipped with an eyewash and safety shower.

Protective Equipment:

Respiratory Tract: If general or local exhaust ventilation is not available or sufficient to reduce exposure to below

acceptable levels, then respiratory protection is required to avoid overexposure when handling this

product. Wear a NIOSH approved respirator if any exposure is possible.

Eyes: Wear safety glasses with side shields when handling this product. When the possibility exists for

eye contact with splashing or spraying liquid, or airborne material, wear additional eye protection such as chemical splash goggles and/or face shield. Do not wear contact lenses. Have an eye wash

station available.

Skin: Wear protective gloves. Inspect gloves for chemical break-through and replace at regular intervals.

Clean protective equipment regularly. Wash hands and other exposed areas with mild soap and

water before eating, drinking, and when leaving work.

Protective Clothing: Wear chemically resistant gloves and apron. (Consult your safety equipment supplier).

| CHEMICAL NAME | CAS# | ACGIH TLV | OSHA PEL | IDLH |
|---|------------|-------------|-----------------------------|---|
| 1,2,4-Trimethylbenzene | 95-63-6 | No TLV | No PEL established | Not determined. |
| Ethylbenzene | 100-41-4 | 100 ppm TWA | 100 ppm TWA; 435 mg/m3 TWA | 800 ppm IDLH (10 percent lower explosive limit) |
| Light aliphatic solvent naphtha | 64742-89-8 | No TLV | No PEL established | Not determined |
| Light Aromatic Solvent Naphtha | 64742-95-6 | No TLV | No PEL established | Not determined |
| Linseed oil | 8001-26-1 | No TLV | No PEL established | Not determined. |
| Solvent Naphtha (petroleum), medium aliphatic | 64742-88-7 | No TLV | No PEL established | Not determined |
| Stoddard solvent | 8052-41-3 | 100 ppm TWA | 500 ppm TWA; 2900 mg/m3 TWA | 20,000 mg/m3 IDLH |

IX. PHYSICAL DATA

Appearance: Liquid. pH: N/A

Octanol/Water Coeff:

Solubility in Water:

Not Determined.

Minimal.

Vapor Density: Heavier than air. Vapors that evolve from this product will tend to settle and accumulate near the

floor.

Evaporation Rate: Slower than n-Butyl Acetate.

Density See Table on page 2. **V.O.C.** See Table on page 2.

Initial Boiling Point 95 °C; 203 °F

Initial Freezing Point N/A

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X. STABILITY AND REACTIVITY

Stability Information: Stable under normal conditions. Spontaneous combustion can occur.

Conditions to Avoid: Contamination, Sparks, open flame, other ignition sources, and elevated temperatures.

Chemical Incompatibility: Strong oxidizing agents, Chlorine

Hazardous Decomposition Products: Carbon dioxide, Carbon monoxide, Toxic fumes

| XI. TOXICOLOGICAL INFORMATION | | | | |
|-------------------------------|--|--|--|--|
| Chemical Name | LD50/LC50 | | | |
| Benzene, 1,2,4-trimethyl- | Inhalation LC50 Rat: 18 gm/m3/4H; Oral LD50 Rat: 5 gm/kg | | | |

XII. ECOLOGICAL INFORMATION

Overview: Care should be taken to minimize releases of any industrial chemicals to the environment.

XIII. DISPOSAL CONSIDERATIONS

Waste Description for Spent Product: Spent or discarded material is a hazardous waste. The waste is ignitable

Disposal Methods: Information in this MSDS is provided only as a guide. Consult with competent authority to

determine proper waste disposal procedures. Clean up and dispose of waste and clean-up materials

in accordance with all federal, state, and local environmental regulations.

XIV. TRANSPORTATION INFORMATION

Agency Basic Description and Label

DOT Products 6000 and 6002: DOT by Land Transport: Not Regulated; DOT by Air and IATA (all modes): Paint Related Material, 3, UN1263,

PG III, Label Required: Flammable Liquid

Product 6001: Paint Related Material, 3, UN1263, PG II, Label Required: Flammable Liquid

XV. REGULATORY INFORMATION

Regulation

SARA 313 Reportable : 1,2,4-Trimethylbenzene, Ethyl benzene

TSCA Inventory: All components of this product are listed in, or exempt from, the TSCA 8(b) Inventory.

M.S.D.S. Reportable HAP(s): Ethyl benzene

California Proposition 65: The following statement is made in order to comply with the California Safe Drinking Water and Toxic Enforcement Act of 1986

- Proposition 65: "WARNING: This product contains chemical(s) known to the State of California to cause cancer and birth

defects or other reproductive harm."

XVI. ADDITIONAL INFORMATION

Major References: VENDOR'S MSDS'S, PAINT & COATINGS HANDBOOK, EPA'S LIST OF LISTS, AND OTHER PUBLISHED MATERIALS.

IMPORTANT: WHILE THE DESCRIPTIONS, DATA AND INFORMATION CONTAINED HEREIN ARE PRESENTED IN GOOD FAITH AND BELIEVED TO BE ACCURATE, THEY ARE PROVIDED FOR YOUR GUIDANCE ONLY. MANY FACTORS MAY AFFECT PROCESSING OR APPLICATION OR USE, INCLUDING USE OF THIS MATERIAL IN COMBINATION WITH OTHER MATERIALS OR PROCESSES. YOU THEREFORE SHOULD, AND THIS MATERIAL IS SUPPLIED ON THE CONDITION THAT YOU, PERFORM AN ASSESSMENT TO DETERMINE THE SUITABILITY OF THE MATERIAL PRIOR TO USE, AND YOU ACCEPT RESPONSIBILITY FOR SATISFYING YOURSELF THAT THE MATERIAL IS SUITABLE AND THE COMPLETENESS OF THIS INFORMATION IS SUFFICIENT FOR YOUR USE. NO WARRANTIES OF ANY KIND, EITHER EXPRESSED OR IMPLIED, INCLUDING FITNESS FOR A PARTICULAR PURPOSE, ARE MADE REGARDING PRODUCTS DESCRIBED, DATA, OR INFORMATION SET FORTH. IN NO CASE SHALL THE DESCRIPTIONS, INFORMATION, OR DATA PROVIDED BE CONSIDERED A PART OF OUR TERMS AND CONDITIONS OF SALE, AND WE DISCLAIM LIABILITY FOR LOSS OR INJURY ARISING FROM YOUR USE OF THIS MATERIAL, DATA OR INFORMATION. FURTHER, THE DESCRIPTIONS, DATA AND INFORMATION FURNISHED HERE ARE GIVEN GRATIS. NO OBLIGATIONS NOR LIABILITIES FOR THE DESCRIPTION, DATA AND INFORMATION GIVEN ARE ASSUMED, ALL SUCH BEING GIVEN AND ACCEPTED AT YOUR RISK.

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